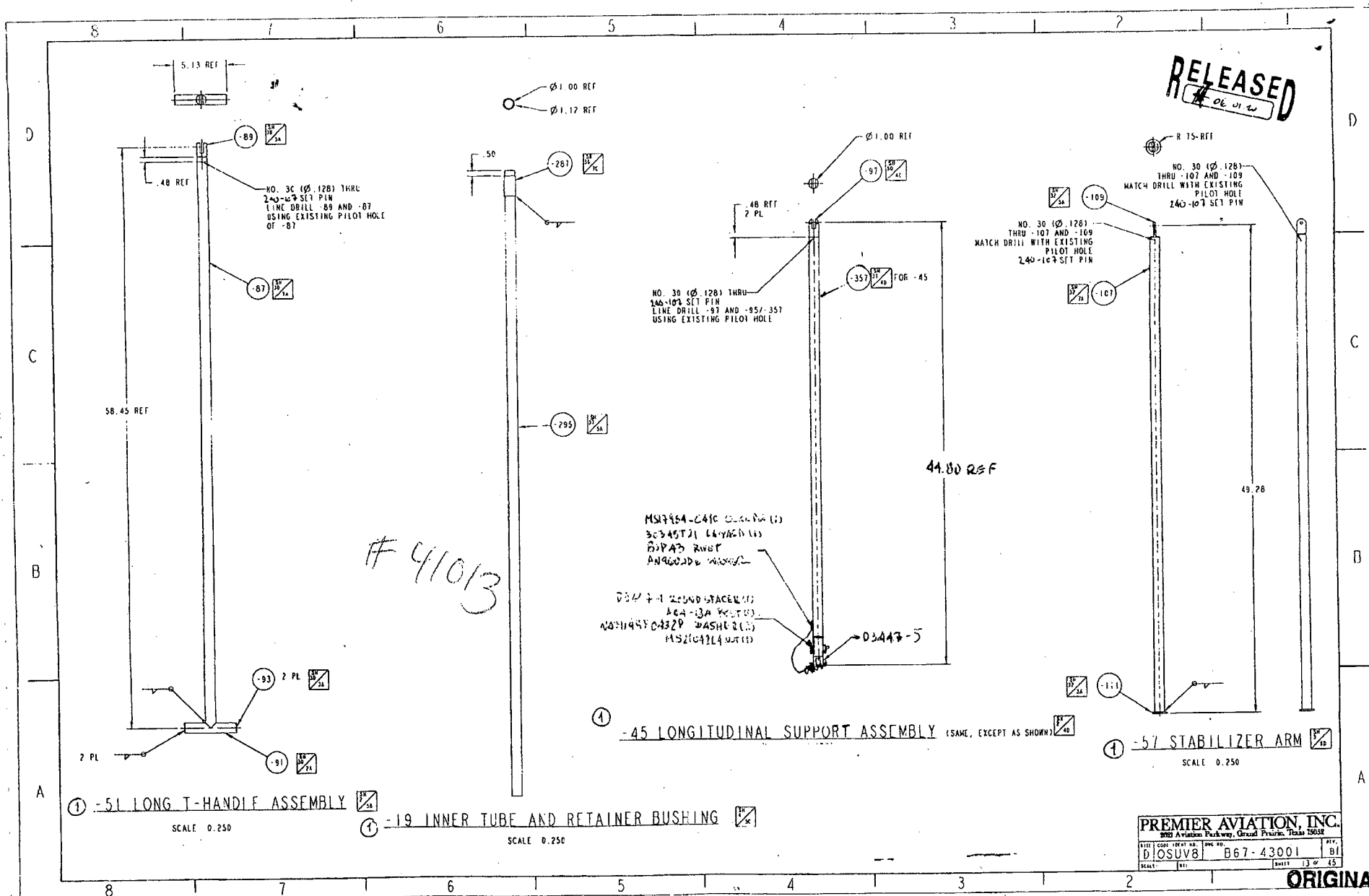


RELEASED



PREMIER AVIATION, INC.
 3000 Aviation Parkway, Grand Prairie, Texas 75050
 D105UV8 B67-43001
 SCALE: 13 OF 45

ORIGINAL

Date: Wednesday, 06/08/2008 10:51:21 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LONGITUDINAL SUPPORT ASSEMBLY

Job Number: 41013

Part Number: PB674300145

Job Number:



Seq. #:

Machine Or Operation:

Description :

20.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/10/02 *MF*

Job Completion



MF 08-09-30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: B67-43001-245 PAR #: N/A Fault Category: Prod / Fab. Mfg NCR: Yes No DQA: D Date: 08/10/03
 Resolution: _____ Disposition: _____ QA: N/C Closed: D Date: 08/10/03

NCR: <u>41013</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08/09/03	K50	welder Drilled hole for MS1275 ^{MS1275} rivet in wrong location. RC didn't pay attention open Human error	08.09.29	fill hole with weld as per ASTM 204	<u>[Signature]</u>	08/09/30	08.09.29	08/09/29
				Build weld flush	<u>[Signature]</u>	08/09/30		
				Inspect QC 5	n/a	08/09/30		
				Re Repair work as per ASTM 204	<u>[Signature]</u>	08/09/30	08.09.29	08/09/29
				Inspect QC #3	n/a	08-09-30 (X)		

NOTE: Date & initial all entries

Date: Wednesday, 06/08/2008 10:51:21 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LONGITUDINAL SUPPORT ASSEMBLY

Job Number: 41013

Part Number: PB674300145

Job Number:



Seq. #: Machine Or Operation: Description :

13.0 MS17984C410 QUICK PIN REPLACEMENT



Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s)
QUICK PIN REPLACEMENT
batch: ~~18118~~ M18118

~~08.08.26~~ 08.09.29 5

14.0 30345T21 LANYARD



Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s)
LANYARD
batch: ~~17828~~ M17828

~~08.08.26~~ 08.09.29 5

15.0 BSP43 RIVET



Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s)
RIVET
batch: ~~17890~~ M109119

~~08.08.26~~ 08.09.29 5

16.0 AN960JD6 Washer



Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s)
Washer
batch: ~~6085~~ M6085

~~08.08.26~~ 08.09.29 5

17.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: Assemble parts as per dwg PB67-43001

~~08.08.26~~ 08.09.29 5

18.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S08/04/30 (45)

19.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: ST 513

08/09/30 (x5)

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LONGITUDINAL SUPPORT ASSEMBLY

Job Number: 41013

Part Number: PB674300145

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

POWDER COATING

POWDER COATING



~~M102316~~

M102316



3X
5X

Comment: POWDER COATING

Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

START TIME:

OVEN TEMPERATURE:

FINISH TIME:

~~1:15~~
~~320~~
~~1:45~~

9:20
320°F
~~9:50~~

Mk 08/09/27
08/08/13

7.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



~~AA~~

08/09/29



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08-08-13

3X

8.0

D34475

Clevis



Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s)

Clevis

batch:

~~34467~~ 84/221

08-09-29

5

9.0

D34471

Round Spacer



Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s)

Round Spacer

batch:

~~41171~~ 341179

08-09-29

5

10.0

AN413A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s)

Bolt

batch:

~~10959~~ M109282

08-09-29

5

11.0

NAS1149F0432F

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 10.0000 Each(s)

Washer

batch:

~~18057~~ M18057

08-09-29

5

12.0

MS21042L4

Nut



Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s)

Nut

batch:

~~108180~~ M108145

08-09-29

5

Date: Wednesday, 06/08/2008 10:51:21 AM
 User: Melanie Fauteux

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 41013 - 2
 Estimate Number : 13524
 P.O. Number :
 This Issue : 06/08/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : 11 Type : SMALL /MED FAB
 Previous Run :
 Written By :
 Checked & Approved By : mf 08-08-06
 Comment : Est Rev:A 08-07-25 new issue DD verified by:ec

Drawing Name : LONGITUDINAL SUPPORT ASSEMBLY
 Part Number : PB674300145
 Drawing Number : B6743001 P.13
 Project Number : N/A
 Drawing Revision : B1
 Material :
 Due Date : 13/08/2008 Qty: 5 Um: Each

Additional Product

Job Number:



was alone

Seq. #:	Machine Or Operation:	Description :
1.0	240107	SPRING SLOTTED PIN
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) SPRING SLOTTED PIN batch: <u>M17850</u>	
2.0	PB674300197 <i>S. J. 0000</i>	Clevis
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) Clevis batch: <u>340015</u>	
3.0	PB6743001357 <i>Qua 5</i>	Tube Arm
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) Tube Arm batch: <u>B41012</u>	
4.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
	Comment: SMALL & MEDIUM FAB RESOURCE 1 1- line drill -97 and -357 using existing pilot hole of -357 as per dwg 2- install spring pin	
5.0	QC5	INSPECT WORK TO CURRENT STEP
	Comment: INSPECT WORK TO CURRENT STEP <i>08/09/26 (x5) 08/08/13 (x3)</i>	